

Date: Wednesday, 3/7/2007 3:52:43 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 31068					
Estimate Number	: 10725					
P.O. Number	: N/A		Part Number	: D2652		
This Issue	: 3/7/2007		S.O. No.	: N/A		
Prsht Rev.	: NC		Drawing Number	: D2652 REV A		
First Issue	: N/A		Project Number	: N/A		
Previous Run	: 30816		Drawing Revision	: A		
Written By	:		Material	: N/A		
Checked & Approved By	:		Due Date	: 3/30/2007		
Comment	: Est Rev:B 02.06.13		Qty:	300	Um:	Each
Now machined in house. NG						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0500	303 Round Bar 0.500"
Comment: Qty.: 0.0578 f(s)/Unit Total : 17.3250 f(s) Material: 303 ss .500" Round Bar (M303R0500) Batch: M109447		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652		
	2-Deburr	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST44		
P7/5/12 (300)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31068

Part Number: D2652

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



300

Comment: FINAL INSPECTION/W/O RELEASE

3/07/07/18

Job Completion



3/07/07/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	31068
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

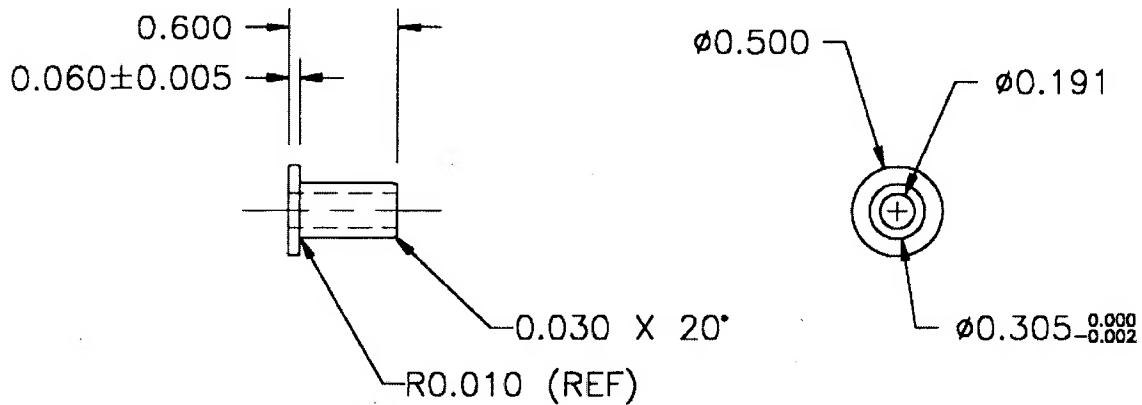
X First Article Prototype

Measured by: <u>J.S</u>	Audited by: <u>En</u>	Prototype Approval: <u>N/A</u>
Date: <u>07/05/15</u>	Date: <u>07/05/15</u>	Date: <u></u>

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	TT

DART

DESIGN <i>DMY</i>	DRAWN BY <i>DDY</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BS</i>	APPROVED <i>DDY</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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WORK ORDER
NO. 31068